



FRONT VIEW

CAVITY NO.

MFR'S SYMBOL

PLANT LOCATION

BOTTOM VIEW

DETAIL A

ALL DIMENSIONS ARE IN MILLIMETERS

PROCESS	BLOW & BLOW									SPECIFICATION AGREEMENT ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE DRAWING COPYRIGHT RESERVED. NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM H.N.G.& I. LTD.
MINIMUM THROUGH BORE	-									
FILL POINT VERIFIED	NO		A	NECK FINISH DETAIL ADDED	09DEC09					HINDUSTHAN NATIONAL GLASS & IND. LTD.
TILT ANGLE	-	No.	REV.No.	REVISION	DATE	CHK	DRC			
MAXIMUM DEPTH OF STANDARD ENGRAVING	-	FILL-POINT	-- ml ± -- ml							TITLE: 500 GMS. T.K. G.M. BOTTLE
MAX. GAS VOLUMES	-	BRIMFUL CAP.	450 ± 7 ML							CUST: _____ CHECKED: _____
REF DRG No :- CD-6110	WEIGHT	285 ± 15 GMS.							DRAWN: Vimlesh 27.08.2007 APPROVED: _____	
MOULD EQUIPMENT ORDERED BY	FINISH	STD CROWN BEVERAGE		COLOUR	FLINT					DRAWING No. 42916
PLANT	B	SURFACE TREATMENT		NO	C.C. NO.	42916				A4 REV. A